



SAFETY DATA SHEET

1. Identification

Product identifier	Food Grade Mold Release WO
Other means of identification	
Product code	03311
Recommended use	Mold release lubricant
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US) 703-527-3887 (International)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols Gases under pressure	Category 2 Liquefied gas
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	Flammable aerosol. Contains gas under pressure; may explode if heated.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying.
Response	Wash hands after handling.
Storage	Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	
When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.	

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
dimethyl ether		115-10-6	50 - 60
1,1-difluoroethane		75-37-6	30 - 40
white mineral oil		8042-47-5	5 - 10

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms develop move victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention, if needed.
Skin contact	Rinse skin with water/shower. Take off contaminated clothing and wash before reuse. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Do not induce vomiting. Call a physician or poison control center immediately.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Because of possible disturbances of cardiac rhythm, catecholamine drugs such as adrenaline should be used with special caution and only in situations of emergency life support.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Carbon dioxide (CO2). Foam. Dry chemicals.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Stop the flow of material, if this is without risk. Dike far ahead of spill for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Prevent entry into waterways, sewer, basements or confined areas. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid contact with skin and eyes. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Level 2 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
white mineral oil (CAS 8042-47-5)	PEL	5 mg/m ³	Mist.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
white mineral oil (CAS 8042-47-5)	TWA	5 mg/m ³	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
white mineral oil (CAS 8042-47-5)	STEL	10 mg/m ³	Mist.
	TWA	5 mg/m ³	Mist.

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
1,1-difluoroethane (CAS 75-37-6)	TWA	2700 mg/m ³
		1000 ppm
dimethyl ether (CAS 115-10-6)	TWA	1880 mg/m ³
		1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear protective gloves such as: Nitrile.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Aerosol.
Color	Clear.

Odor Odorless.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range 450 °F (232.2 °C)

Flash point 350 °F (176.7 °C) Cleveland Open Cup

Evaporation rate Moderate.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Vapor pressure 3988.4 hPa estimated

Vapor density > 1 (air = 1)

Relative density 0.77 estimated

Solubility (water) Slight.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 500 °F (260 °C) estimated

Decomposition temperature Not available.

Viscosity (kinematic) Not available.

Percent volatile 100 % estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Avoid temperatures exceeding the flash point. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Alkali metals. Alkaline earth metals.

Hazardous decomposition products Hydrogen fluoride. Carbonyl halides. Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful. In the event it is breathed it as a mist, it may cause irritation of the respiratory track.

Skin contact Prolonged skin contact may cause temporary irritation.

Eye contact Avoid contact with eyes. Direct contact with eyes may cause temporary irritation.

Ingestion Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
dimethyl ether (CAS 115-10-6)		
Acute		
Inhalation		
LC50	Rat	164000 ppm, 4 Hours 308.5 mg/l, 4 hours
white mineral oil (CAS 8042-47-5)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	> 5 mg/l, 4 hours
Oral		
LD50	Rat	50000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
white mineral oil (CAS 8042-47-5)	3 Not classifiable as to carcinogenicity to humans.
US. National Toxicology Program (NTP) Report on Carcinogens	
Not listed.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not regulated.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of this product.	
Bioaccumulative potential	No data available.	
Partition coefficient n-octanol / water (log Kow)		
1,1-difluoroethane		0.75
dimethyl ether		0.1
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal of waste from residues / unused products	The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Consult authorities before disposal. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, Limited Quantity
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
SARA 304 Emergency release notification	Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

1,1-difluoroethane (CAS 75-37-6)

dimethyl ether (CAS 115-10-6)

Safe Drinking Water Act (SDWA) Not regulated.**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)****Section 311/312** Immediate Hazard - No**Hazard categories** Delayed Hazard - No

Fire Hazard - Yes

Pressure Hazard - Yes

Reactivity Hazard - No

SARA 302 Extremely hazardous substance No**US state regulations****US. New Jersey Worker and Community Right-to-Know Act**

1,1-difluoroethane (CAS 75-37-6)

dimethyl ether (CAS 115-10-6)

US. Massachusetts RTK - Substance List

1,1-difluoroethane (CAS 75-37-6)

dimethyl ether (CAS 115-10-6)

white mineral oil (CAS 8042-47-5)

US. Pennsylvania Worker and Community Right-to-Know Law

dimethyl ether (CAS 115-10-6)

white mineral oil (CAS 8042-47-5)

US. Rhode Island RTK

dimethyl ether (CAS 115-10-6)

white mineral oil (CAS 8042-47-5)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations**EPA****Aerosol coatings (40 CFR 59, Subpt. E)** Not regulated**State****Aerosol coatings** This product is regulated as a Mold Release Coating. This product is compliant for sale in all 50 states.**Maximum incremental reactivity (MIR)** 0.53**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	02-25-2014
Revision date	11-15-2016
Prepared by	Allison Cho
Version #	02
Further information	Not available.
HMIS® ratings	Health: 1 Flammability: 2 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 1 Flammability: 2 Instability: 0

NFPA ratings



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Revision Information

This document has undergone significant changes and should be reviewed in its entirety.